



**Pipeline and Hazardous
Materials Safety Administration**

04/10/2017

Expiration Date: 04-10-2022

Mr. Willem Graafland
Production & Technical Manager
CYMACO NV
Bedrijvenpark De Veert 16
2830 Willebroek,
Belgium

Dear Mr. Graafland:

The Pipeline and Hazardous Materials Safety Administration (PHMSA) has reviewed your application for approval as an acetylene cylinder requalification facility under Section 107.805 of Title 49 Code of Federal Regulations (49 CFR). At the recommendation of Steigerwalt Associates, Inc., this office is reissuing the requalifier identification number (RIN) **H934** to your facility at Bedrijvenpark De Veert 16, 2830 Willebroek, Belgium for cylinder specification **DOT 8/8AL**. This number authorizes requalification of the authorized cylinder specifications by the “**acetylene**” test method, applies to this location only, and is valid until the posted expiration date above or until terminated by the Associate Administrator for Hazardous Materials Safety.

In addition to the requalification of cylinders under the relevant provisions of Sections 180.205 through 180.215 of 49 CFR, the following conditions must be met:

1. You must notify this office of any change in facility name, address, ownership, management, equipment, or testing personnel within twenty (20) days of the change.
2. Inspections and tests must be performed by, or in the presence of, a person who has been observed by the authorized inspector, or who has been added to your file by addition under condition number one (1) above.
3. A copy of this approval must be maintained adjacent to the testing unit.
4. This approval is renewable every five (5) years. If you wish to renew this approval, please ensure that your application for renewal is received by PHMSA at least 60 days prior to the expiration date posted above, in accordance with 49 CFR 107.705(c).
5. Renewal applications or enquiries should be sent to approvals@dot.gov.
6. Copies of your application and all supporting documentation must be retained and made available to DOT upon request.

7. Testing under this RIN approval is authorized only on the authorized cylinder specifications and testing method listed above. Additional special permits (not meeting approved testing method above), DOT cylinder specifications, including UN ISO specifications may be requested only after inspection and recommendation by an approved Independent Inspection Agency and only after additional approval is granted by PHMSA in accordance with the requirements of 107.705 and 107.805.
8. Each “Hazmat employee”, as defined in Section 171.8, who performs a function subject to this approval, must receive appropriate training in accordance with Section 172.700 through 172.704.
9. All correspondence must include the requalifier identification number (RIN).
10. **This approval as revised supersedes all previous versions.**

A handwritten signature in blue ink that reads "Duane M. Cassidy". The signature is written in a cursive style with a large initial 'D'.

For William Schoonover
Associate Administrator for Hazardous Materials Safety



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Mr. Willem Graafland
Production & Technical Manager
Cymaco NV
Bedrijvenpark De Veert 16
2830 Willebroek
Belgium

Dear Mr. Graafland:

The Pipeline and Hazardous Materials Safety Administration (PHMSA) has reviewed your application for approval as a cylinder requalification facility under Section 107.805 of Title 49 Code of Federal Regulations (49 CFR). At the recommendation of Steigerwalt Associates, Inc., this office re-issues requalifier identification number (RIN) **H934** to your facility at Bedrijvenpark De Veert 16, 2830 Willebroek, Belgium for requalifying cylinders by the “**ultrasonic**” test method, in accordance with Special Permit(s) **SP14798**, hereafter referred to as ‘the Special Permit(s)’. This number authorizes requalification of the authorized cylinder specifications **DOT 3A, 3AA, 4B, 4BA, 4BW and UN ISO 6406** by the “**ultrasonic examination**” method, applies to this location only, and is valid until the posted expiration date above or until terminated by the Associate Administrator for Hazardous Materials Safety.

In addition to the requirements of the special permit(s) and the relevant provisions in Sections 180.205 through 180.215 of 49 CFR, the following conditions must be met:

1. You must notify this office of any change in facility name, address, ownership, management, equipment, or testing personnel within twenty days of the change.
2. Testing must be performed by a tester qualified under the special permit(s) and observed by the authorized inspector, or qualified under the special permit(s) and added to your file by addition under condition number one (1) above.
3. A copy of this approval must be maintained adjacent to the testing unit.
4. This approval is renewable every five (5) years. If you wish to renew this approval, please ensure that your application for renewal is received by PHMSA at least 60 days prior to the expiration date posted above, in accordance with 49 CFR 107.705(c).
5. Renewal applications or enquiries should be sent to approvals@dot.gov.

6. All cylinders rejected under an associated special permit(s) must follow the requirements of the special permit regarding rejected or condemned cylinders.
7. Testing under this RIN approval is authorized only on the authorized cylinder specifications and testing method listed above. Additional special permits (not meeting approved testing method above), DOT cylinder specifications, including UN ISO specifications may be requested only after inspection and recommendation by an approved Independent Inspection Agency and only after additional approval is granted by PHMSA in accordance with the requirements of 107.705 and 107.805.
8. Copy of your application, current copy of the special permit(s), and all supporting documentation must be retained and made available to DOT upon request.
9. Each “Hazmat employee”, as defined in Section 171.8, who performs a function subject to this approval, must receive appropriate training in accordance with Section 172.700 through 172.704.
10. If required by the applicable Special Permit, the holder of this approval must be listed as an approved agent/tester, under the applicable DOT Special Permit(s), prior to testing cylinders under the authority of this approval.
11. All correspondence must include the requalifier identification number (RIN).
12. **This approval as revised supersedes all previous versions.**



For William Schoonover
Associate Administrator for Hazardous Materials Safety